

How to calculate the necessary strength of a conveyor belt

When choosing the right conveyor belt for a specific transport , certain factors must be observed , such as :

- Total thickness of belt
- The product to be conveyed
- Minimum pulley diameters
- Working temperatures
- Chemical resistance
- Cross stable / trough transport
- The formula below can be used as guide line when choosing the right belt with suitable strength for carrying out the transplantation

Working tension for belt (N / mm) = 10 x Fmax / belt width (mm)

- $1\text{ n/mm} = 1\text{ daN/cm} = 1\text{ kN/m}$
- Fmax is the maximum , total load (kg) on the belt at the same time
- Belt length: 10m
- Belt width: 500m
- Boxes of each 50kg for every 0.5m
- $F_{\text{max}} = 50 \times 10 / 0.5 = 1000\text{kg}$

Working tension = $10 \times 1000 / 500 = 20\text{N/mm}$

- 2e1016 will be too weak and 2m024 is chosen.
- Drum diameters should always be as large as possible . The minimum admissible diameter is determined by the effective pull to be transmitted and the flexural properties of the belt type used.
- Particularly with conveyors , drums with too small a diameter are subject to inadmissibly large deflection and mistracking.